



Nitrile Powder Free Examination Gloves



DC20

Sizes: S - XXL Blue
Finger Textured



- 1.1 Type: **Food Grade Nitrile Examination Glove, Powder Free, Online Single Chlorinated, Non-sterile**
- 1.2 Material: 100% Synthetic Nitrile
- 1.3 Colour: Blue
- 1.4 Design: Ambidextrous, finger textured, brealed cuff
- 1.5 Powder: No powder, lubricant added
- 1.6 Storage Condition: The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight.
- 1.7 Shelf Life: The gloves Shall have a shelf life of 5 years from the date of manufacture with the above storage condition.
- 1.8 Packing Style: 100 pcs gloves x 10 dispensers x 1 carton
- 1.9 Size Marking: The size of gloves shall be marked in the check box on every carton with black ink.

SECTION II: PERFORMANCE REQUIREMENTS

Sampling Plan : ISO 2859 Single Normal

#	Characteristics	Inspection Level	Acceptable Quality Level	Reference Standard
2.1	Dimensions	S2	4.0	ASTM D6319-19
2.2	Physical Properties	S2	4.0	ASTM D6319-19
2.3	Freedom from Holes Air Pump Test	GI	1.5	In house practice
2.4	Visual Defects:			
i	Major Visual	GI	2.5	In house practice
ii	Minor Visual		4.0	
2.5	Packaging Defects:			
i	Regulatory	GI	**	In house practice
ii	Visual	GI	4.0	
iii	Critical incl. Gloves Counting	S2	4.0	
2.6	Powder Free Residue	N=5	N/A	ASTM D6319-19 ASTM D6124-06 (2017)
2.7	Mix Size / Mix Glove / Mix Hand	Not Allowed		

**Unacceptable at any level





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SECTION III: PERFORMANCE SPECIFICATION



3.1 Dimensions

Description	Size	Standard
Length, mm	All Sizes	Min 240
Palm Width, mm	XS	76 +/- 3
	S	84 +/- 3
	M	94 +/- 3
	L	105 +/- 3
	XL	113 +/- 3
Thickness, mm *single wall	All Sizes	Finger : 0.08 +/- 0.02 Typical value: 0.08 to 0.09
		Palm : 0.07 +/- 0.02 Typical value: 0.05 to 0.06

3.2 Physical Properties

Description	Standard	
	Before Aging	After Aging
Elongation at Break, %	Min 500 Typical value: 500 to 600	Min 400 Typical value: 400 to 550
Tensile Strength, MPa	Min 14 Typical value: 14 to 18	Min 14 Typical value: 14 to 18

3.3 Freedom from Holes

The sample size and allowable number of non conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

3.4 Visual Defects

The sample size and allowable number of non conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

3.5 Packaging Defects

The Sample size and allowable number of non conforming in the samples for regulatory, visual and critical packaging defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements, Gloves Counting = 100 pcs by count per Dispenser.

3.6 Powder Free Residue Maximum 2 mg per glove

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